AMENDMENTS TO THE SPECIFICATION

Please replace paragraphs [0020], [0021], and [0026]-[0027] of the specification with the following paragraphs rewritten in amendment format:

[0020] FIGS. 6a, 6b, and 6c are enlarged fragmentary views similar to FIGS. 5a, 5b, and 5c showing another embodiment of the invention wherein a plurality of ridges are employed; [[and]]

[0021] FIG. 7 is an enlarged fragmentary view of the detail area illustrated in FIG. 4 showing alternate locations of the ridges[[.]]; and

[0026] FIG. 4 illustrates configuration of the part 22 after the mandrel 26 has forced the cup shaped part 22, illustrated in FIGS. 2 and 3, between the outer surface of the cooperating rotating forming rollers 24. The innermost surface of the part 22 now is formed with an annular array of axially extending spaced apart parallel splines 30, the splines 30 being any of a series of projections on the part 22 or shaft that fit together into grooves or slots 42 on a corresponding shaft 38 ~~(not shown)~~. While the above description describes the method of forming the part 22, the following description more specifically details the unique configuration of the inner surface of the part 22.

[0027] In the embodiment of the invention illustrated in FIGS. 5a, 5b, and 5c there is illustrated a spline configuration wherein the splines 30 are provided with a rib or ridge 34, having a small cross-section, formed along the entire length of the highly toleranced surfaces between adjacent ones of the splines 30 of the component 22. The ribs 34 facilitate the achievement of the required tolerances of the component 22. The ribs 34 contact an outer surface 36 of a corresponding body [[38]], for example, the corresponding shaft 38. An arrow 40 is meant to designate contact between the rib 34 and the outer surface 36 of the corresponding [[body]] shaft 38.

Please add the following new paragraphs [0021.1], [0021.2], and [0029.1]:

[0021.1] FIG. 8 is top plan view of an internally splined part formed by the operations illustrated in FIGS. 2 and 3, and further showing a cooperation of the internal splines with slots on a corresponding shaft; and

[0021.2] FIG. 8A is an enlarged fragmentary view of the detail area illustrated in FIG. 8 showing the raised portions contacting the surface of the corresponding shaft.

[0029.1] FIGS. 8 and 8A illustrate the internally splined component 22 when assembled with the corresponding shaft 38. The ribs 34 contact the corresponding shaft 38. At least a portion of each of the ribs 34 is removed or deformed by the contact, and causes the component 22 and the corresponding shaft 38 to maintain contact when assembled, for example, to meet the specified tolerances.